Main Drain

Installation Guide



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WARNING

This equipment must be installed and serviced according to the information found in this manual. Improper installation can create hazards which could result in property damage, serious injury or death. Improper installation will void the warranty.

Table of contents

Main Drain Installation 1

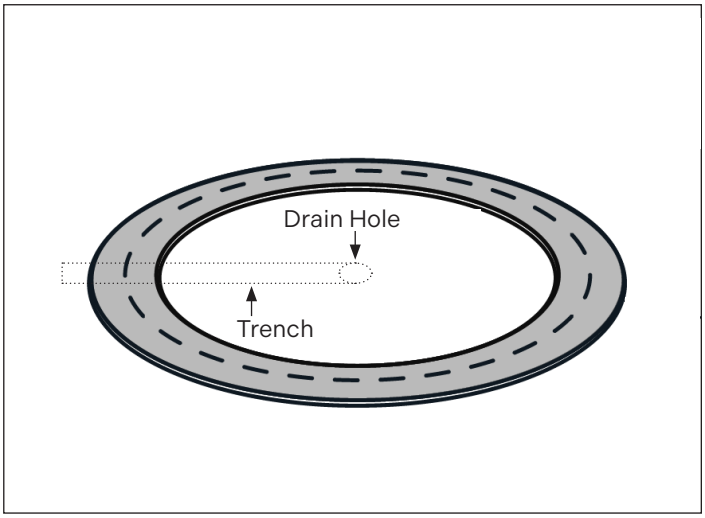
Assembly 3

Structure and Parts 4

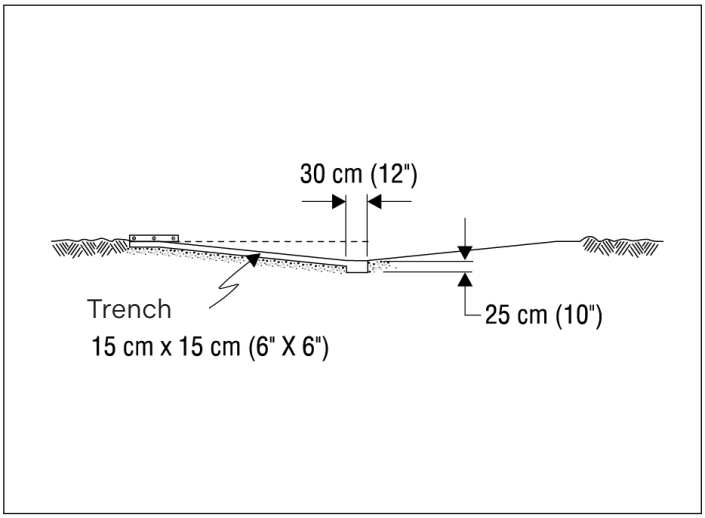
Use only GoPool genuine replacement parts.

Main Drain Installation

STEP 1: Dig a hole 30 cm (12″) wide and approximately 25 cm (10″) deep at the exact center of the pool.

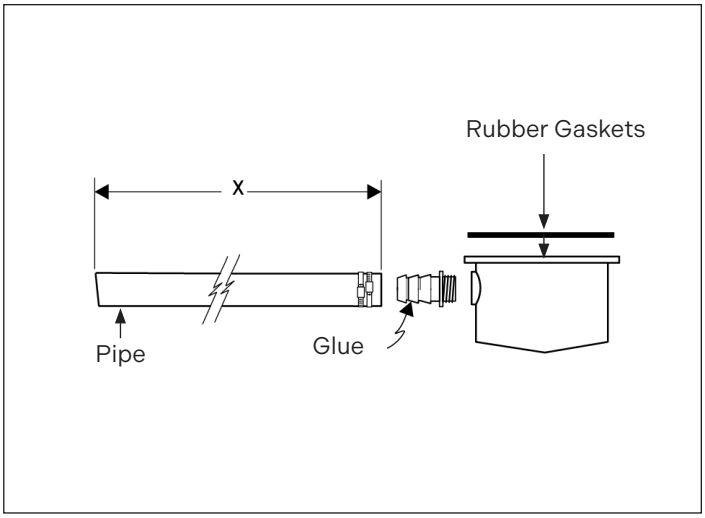


STEP 2: Dig a trench approximately 15 cm (6 in.) wide from the center hole to the location of the pool pump. Place the excavated soil beside the trench, as it will be used to bury the 1½ in. flexible hose.



STEP 3: Drain assembly
Wrap Teflon tape around the threaded plug and screw it into the drain opening. Glue the fitting into the designated opening.

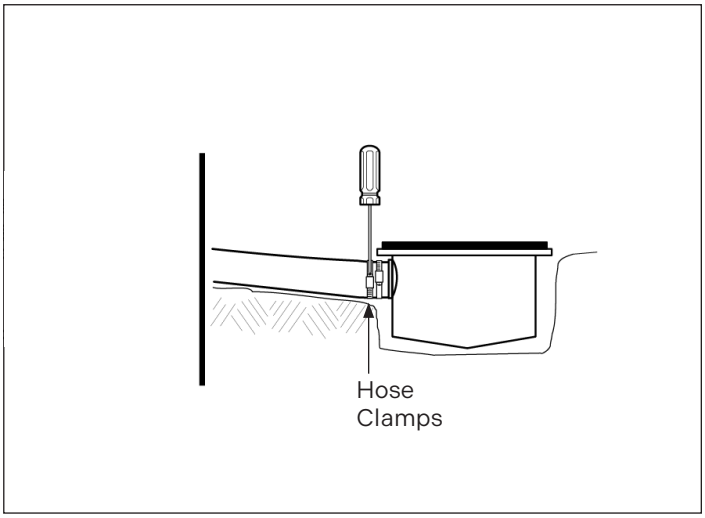
STEP 4: Place one of the rubber gaskets on top of the drain, making sure to properly align the holes. **Secure it with strips of adhesive tape to prevent sand from entering the holes once the drain is installe.**



Next →

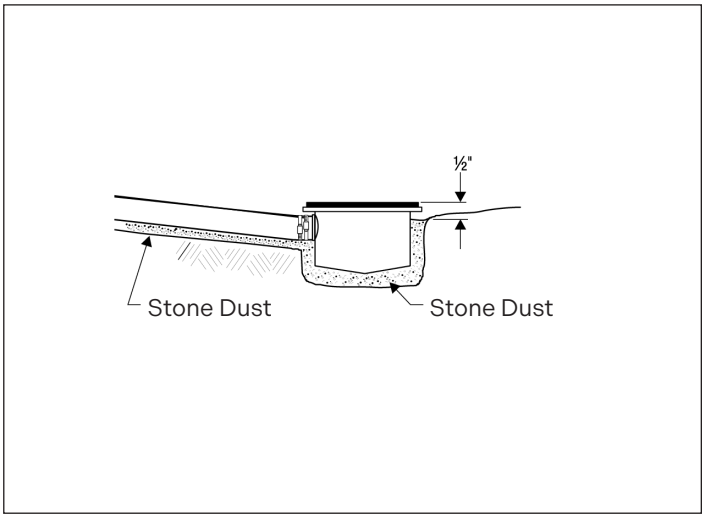
Main Drain Installation

STEP 5: Attach one end of the long black or white hose to the drain fitting. Before connecting it, apply glue to the drain fitting and to the inside of the hose end. Be sure to secure the connection with one or two hose clamps.



STEP 6: Place the assembled main drain into the hole so that it sits approximately 1.3 cm (½ in.) above ground level. Bury the hose while keeping the drain as level as possible. Compact the soil using your feet and a hand tamper.

STEP 7: Fill the trench with stone dust to create a flat and level surface.



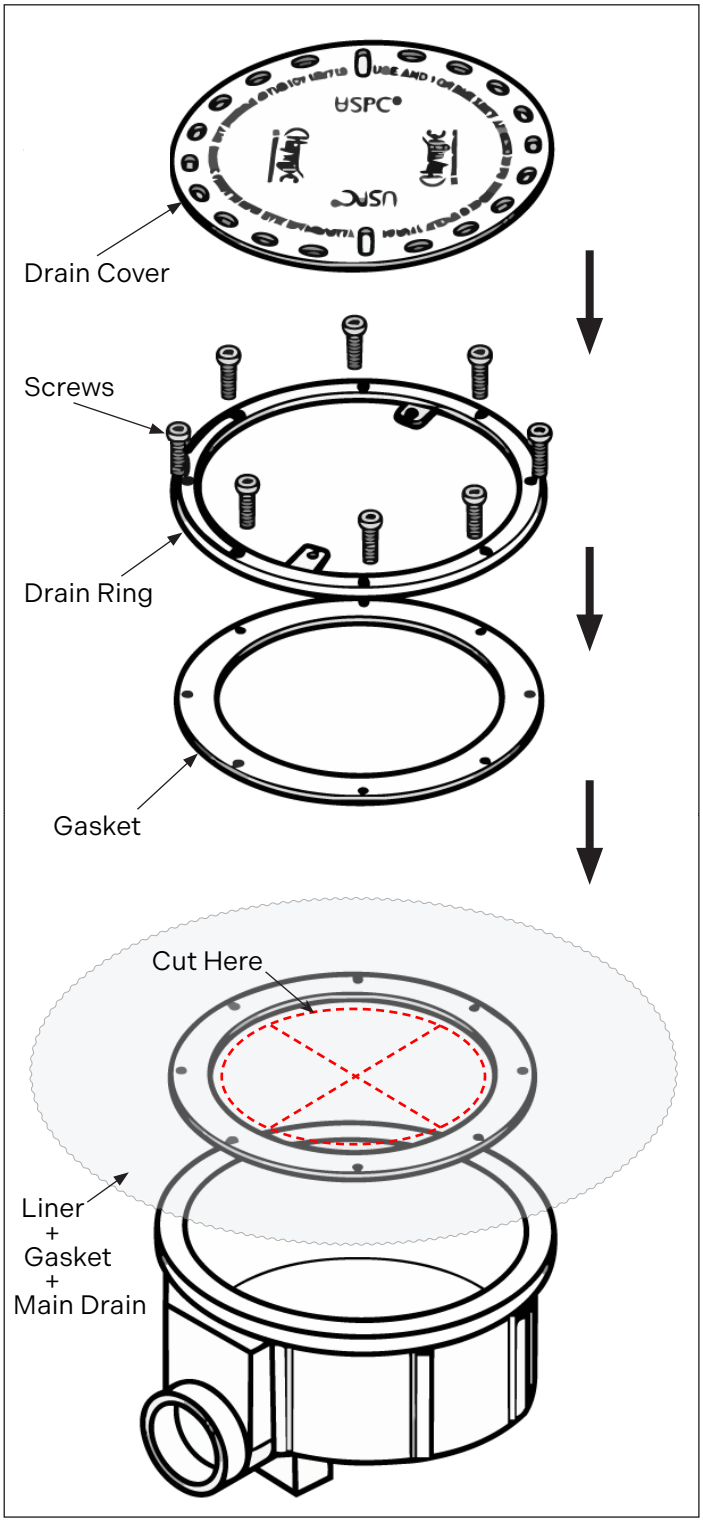
Assembly

STEP 1: Once the liner is installed, centered, and free of wrinkles, you can proceed with the installation of the main drain gasket.

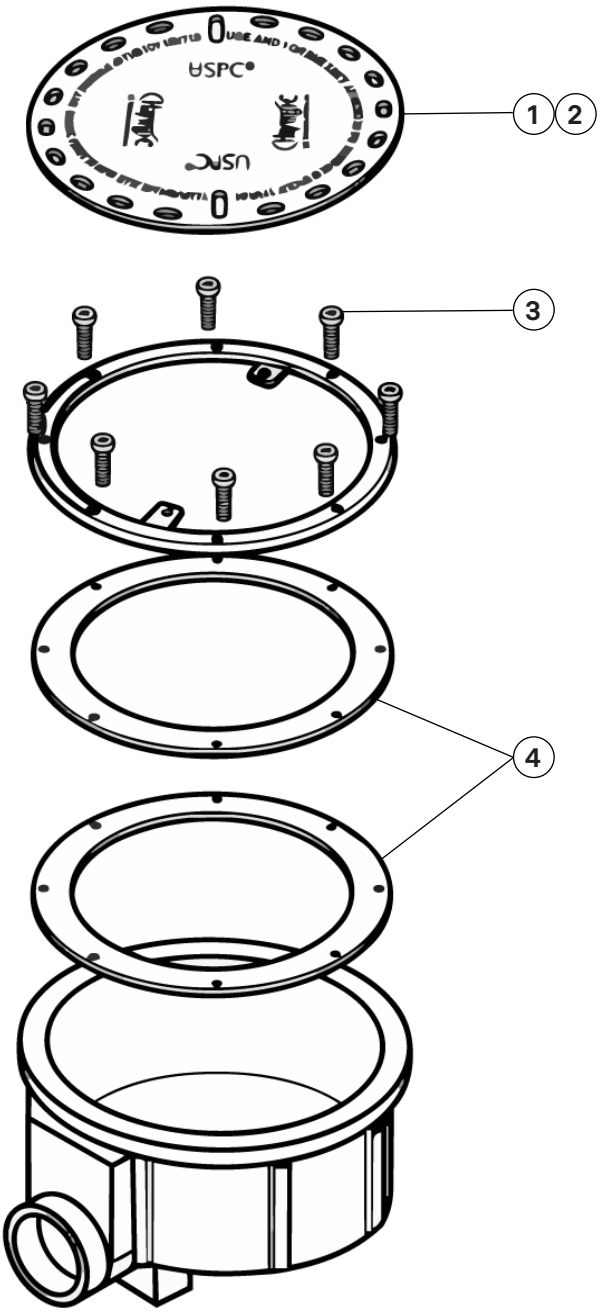
STEP 2: Locate the drain holes through the liner by feeling for them, then align them with the holes in the drain ring.

STEP 3: Make sure the gasket and drain ring are properly positioned before inserting the screws. Tighten the screws gradually and evenly to ensure a proper seal.

STEP 4: Using a utility knife, carefully cut the liner inside the drain ring, then install the main drain cover.



Structure and Parts



Ref. No.	Part No.	Description	Quantity
1	648120402001	Main drain face plate for GP91201W	1
2	648120402011	Main drain face plate for GP91201G	1
3	65862022000	Screws for GP91201W/GP91201G	1
4	65435006011	Paper gasket for GP91201W/GP91201G (2pcs/set)	1

Use Only Genuine GoPiscine Replacement Parts.

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